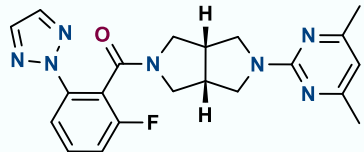


## Introduction

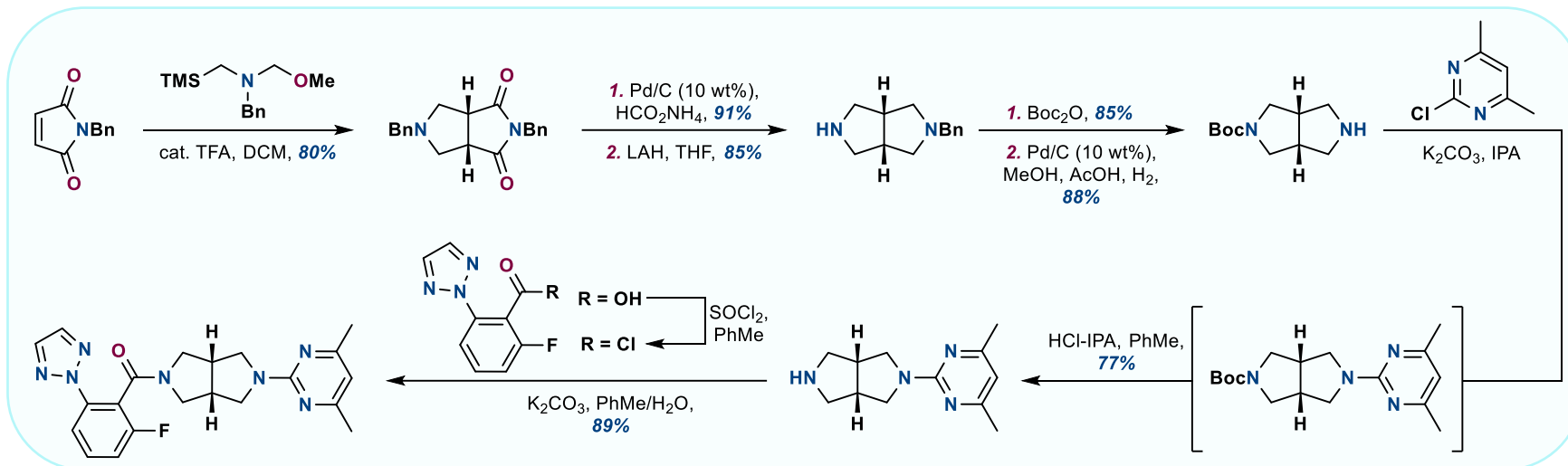


**Seltorexant**

- *Seltorexant*, otherwise known as MIN-202 or JNJ-42847922, was developed by Janssen as an orally available treatment for Major Depressive Disorder (MDD) but has also shown promise as a treatment for insomnia.
- The drug works as a selective orexin-2 (2-SORA) antagonist, a key receptor in the brain which has been linked to the pathophysiology of this MDD.
- As of February 2022, the drug has been in phase III clinical trials for MDD and in phase 2 trials for insomnia.



## First Generation Process Route for Early Clinical Studies:



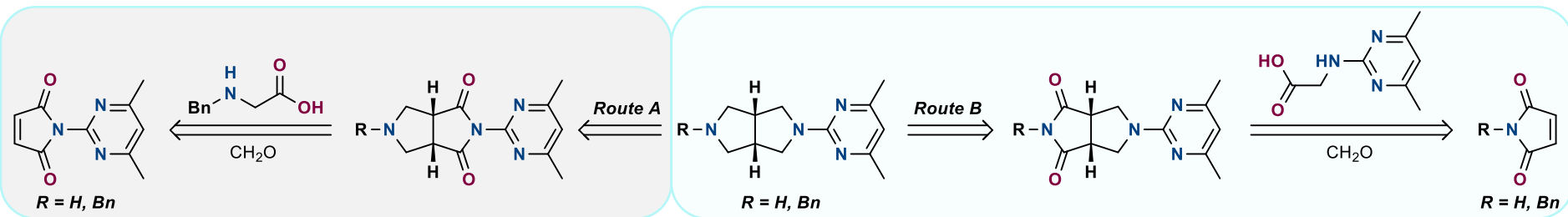
### Some Problems with the Route:

1. Four of eight steps are protecting group manipulations for three new bond formations
2. The fourth intermediate depicted was a low-melting solid and has stability issues where boc would come down over time
3. LAH reductions refluxing in THF are a serious safety concern

### Notable Strengths of the Route:

1. The [3+2] reaction to build the bicyclic diamine core allowed rapid access to the skeleton and allowed the expensive coupling partner to be brought in late-stage

## Explored Strategies to Synthesize the Central Fragment

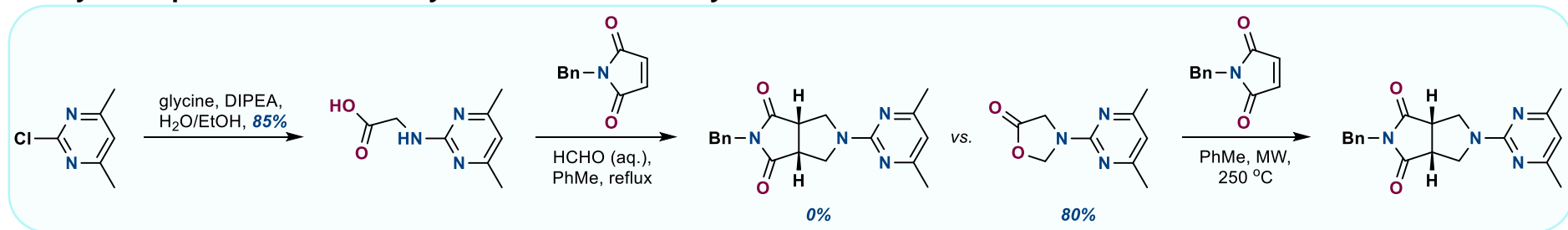


Starting Material  
Could Not Be  
Synthesized

Bringing in the pyrimidine early would prevent the need for arduous protecting group manipulation, thus both routes were explored. Route B proved to be the most fruitful

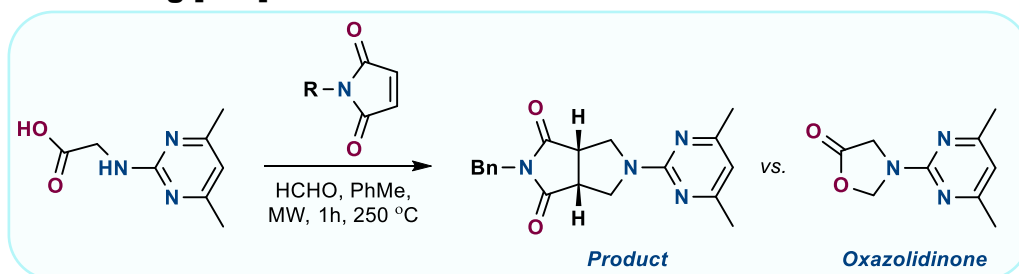
Readily  
Available

## Early Attempts to Afford the Bicyclic Amine with the Pyrimidine Attached



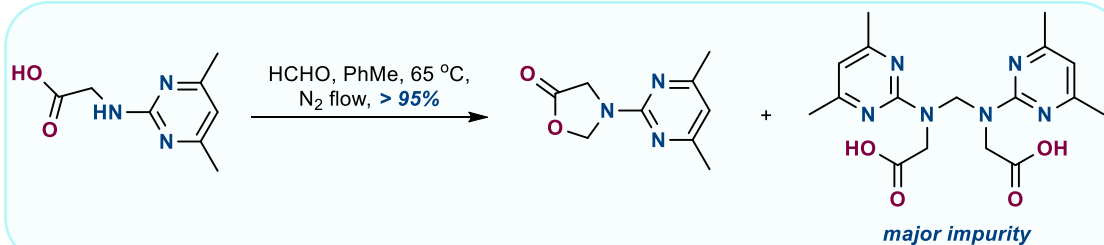
In their efforts to perform the [3+2] cycloaddition, the Janssen team was exclusively isolating the condensation product, without observing any cycloaddition on this substrate. Several additives were screened, however, the oxalindione formed was unstable in many polar, protic solvents, and was labile under many acidic or basic conditions. Thus, a thermally induced cycloaddition was explored to overcome the higher activation energy required.

## Screening [3+2] Conditions



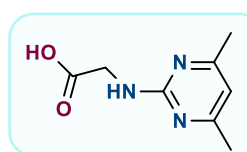
Entry	Pyrrrole-2,5,-dione (equiv.)	HCHO (equiv.)	PhMe (mL/g)	Pdt vs Oxalindione (in situ % yield)
1	R = Bn (1.5 equiv.)	1.5	16	Product (81%)
2	R = Bn (1.5 equiv.)	1.5	16	Product (84%)
3	R = Bn (1.5 equiv.)	1.5	16	Product (91%)
4	R = Bn (1.5 equiv.)	1.5	12	Product (69%)
5	R = Bn (1.5 equiv.)	1.5	8	Product (58%)
6	R = Bn (1.0 equiv.)	1.0	16	Product (71%)
7	R = H (1.5 equiv.)	1.5	16	Lactone (28%)
8	-	-	16	Lactone (45%)

## Optimized Conditions to Stepwise Form the Oxazolidinone



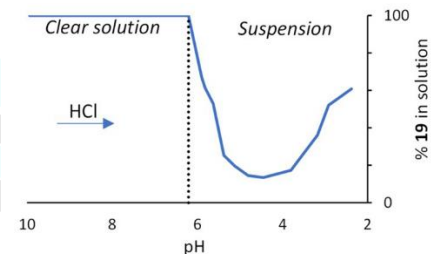
The oxazolidinone was unstable under the demanding thermal conditions due to the presence of water from the paraformaldehyde. To avoid heating excessively while still azeotroping off excess water, nitrogen flow was utilized to this end with excess HCHO.

## Highlighting Some Crystallization Efforts

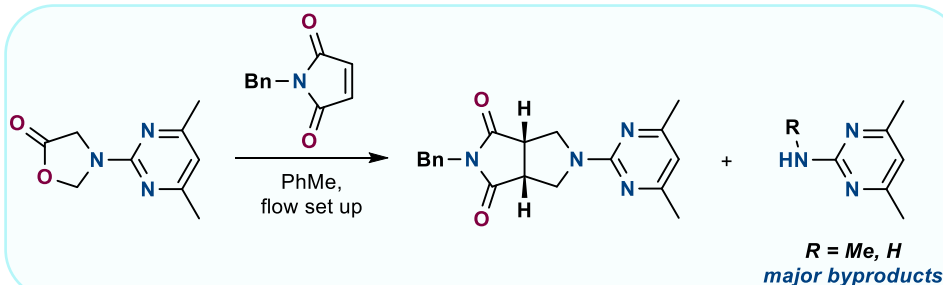


Closely monitoring the pH allowed a clean recrystallization from PhMe

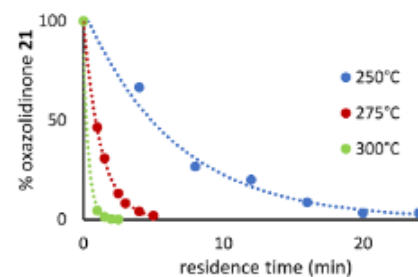
pH	Equiv. HCl	Purity (wt%)	Yield (%)
2.38	5.11	83.7	30.7
4.64	3.69	88.3	80.1
4.82	3.41	97.5	85.9



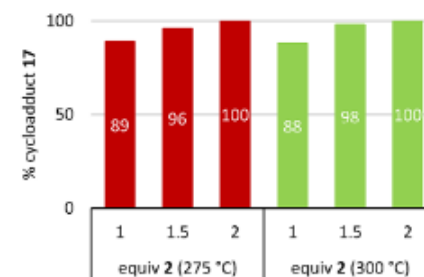
## Performing this Transformation Utilizing a Flow Apparatus



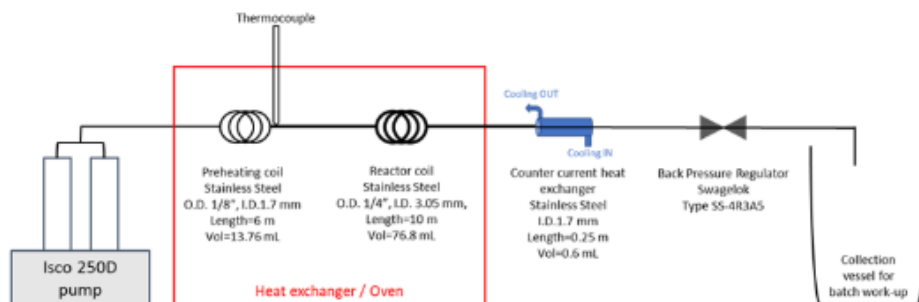
## Residence Time at Various Temperatures



## Cycloadduct Formation vs Equivalents of pyrrole-2,5-dione



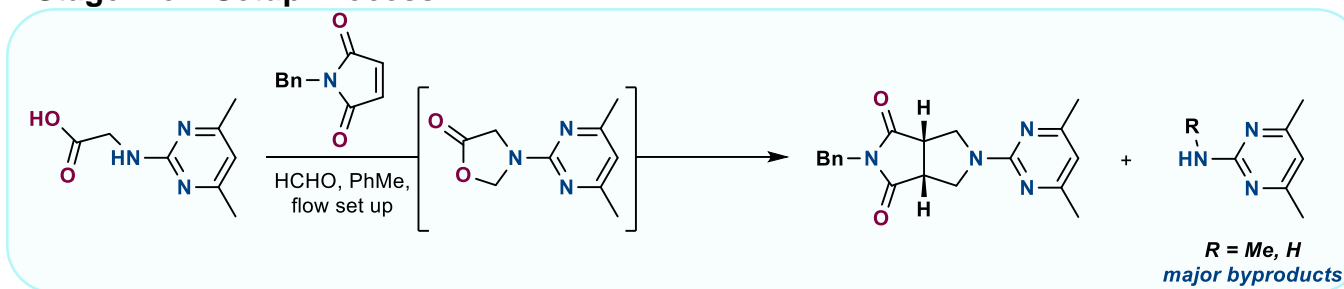
## Highlighting Some Crystallization Efforts



## Highlighting Some Crystallization Efforts

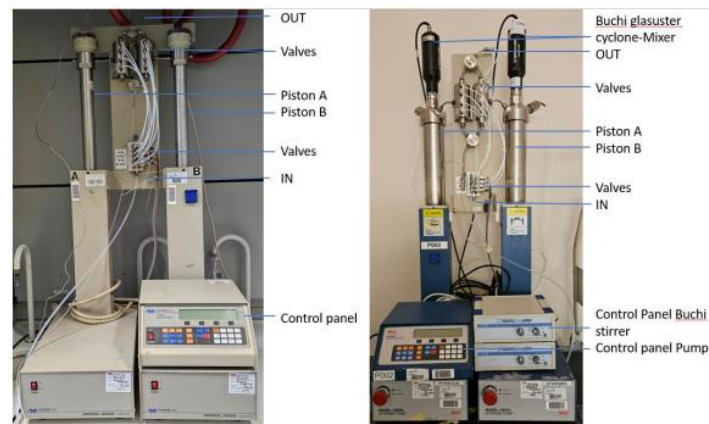
Entry	Temp. (°C)	Time (min)	Pyrrole-2,5,-dione (equiv.)	Assay Yield (%)	Isolated Yield (%)	Assay of Isolated Pdt. (wt %)
1	275	6	1.25	92.1%	80.7	99.3
2	275	6	1.5	87.1	82.2	100.1
3	300	3.5	1.25	87.9	78.2	100
4	300	3.5	1.5	89.1	73.8	99.5

## Optimizing the 2-Stage Flow Setup Process



Entry	Temp. A (°C)	Residence Time (min)	Temp. B (°C)	Residence Time (min)	Composition of effluent (mol %) Lactone : SM : Pdt : byproduct
1	300	3.5	300	-	0.1 : 0.1 : 57.1 : 19.2
2	200	6	300	2.6	0.1 : 0.1 : 60.8 : 12.6
3	200	4	300	1.7	1 : 0.8 : 50.7 : 11.5
4	180	8	300	3.4	0 : 0 : 54.2 : 11.2
5	180	6	300	2.6	0.2 : 0.2 : 54.9 : 15.9
6	180	4	300	1.7	1.1 : 2.9 : 42.0 : 13.9
7	160	8	300	3.4	0 : 0 : 62.1 : 8.9
8	160	6	300	2.6	0 : 0 : 62.6 : 6.3
9	160	4	300	1.7	1.1 : 0.8 : 53.3 : 11.4

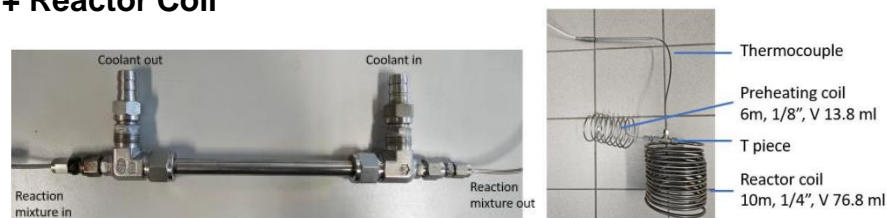
## ISCO 250 D pump and ISCO 1000D pump with overhead magnetic stirring



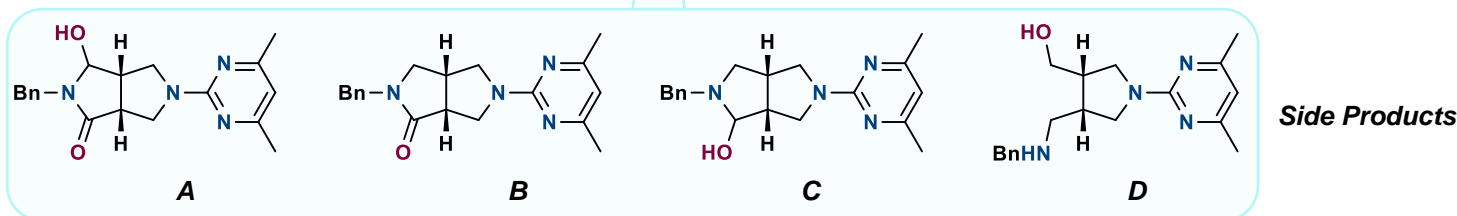
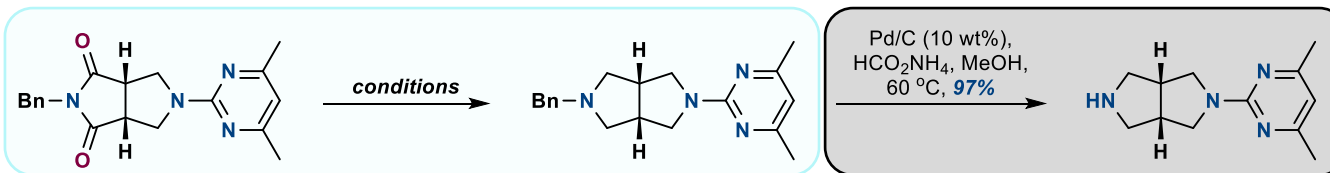
## The Heating Process



## The Counter Current Heat Exchanger and Thermocouple + Reactor Coil



## Optimization of the Reduction Protocol and Benzyl Deprotection



Entry	Conditions	Yield %	LC area % SM	LC area % A	LC area % B	LC area % C	LC area % D	LC area % others	LC area % Product
1	Red-Al (2.5 equiv.), PhMe, 60 °C	60	<0.1	1.0	<0.1	2.0	2.8	~1	93.5
2	B(C <sub>6</sub> F <sub>5</sub> ) <sub>3</sub> (5 mol%), TMDS (5 equiv.), PhMe, 100 °C	95	<0.1	<0.1	<0.1	<0.1	<0.1	1.1	98.9
3	H <sub>2</sub> PtCl <sub>6</sub> (4 mol%), PMHS (6 equiv.), PhMe, 100 °C	75	25.0	<0.1	<0.1	<0.1	<0.1	<0.1	74.8
4	<b>BH<sub>3</sub>·THF (3 equiv.)</b> , THF, 10 °C	<b>98</b>	<b>&lt;0.1</b>	<b>&lt;0.1</b>	<b>&lt;0.1</b>	<b>&lt;0.1</b>	<b>&lt;0.1</b>	<b>0.8</b>	<b>99.0</b>
5	NaBH <sub>4</sub> (2.25 equiv.), BH <sub>3</sub> ·THF (3 equiv.), THF, 50 °C	91	<0.1	0.2	0.4	0.1	0.2	<0.1	98.9
6	NaBH <sub>4</sub> (4.2 equiv.), H <sub>2</sub> SO <sub>4</sub> (2.1 equiv.) (3.1 equiv.), THF, 50 °C	82	<0.1	0.8	0.6	0.1	0.5	0.5	97.4

## Final Coupling to Form Seltorexant

