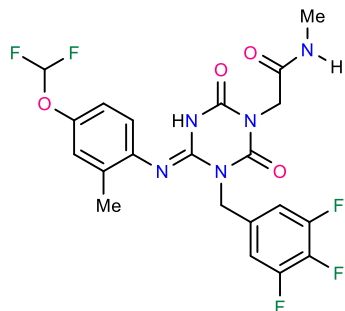
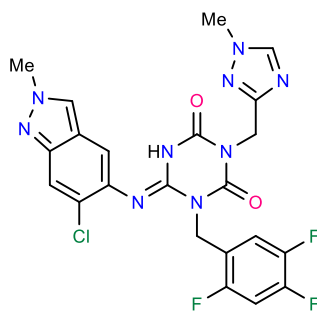


Introduction



initial screening hit

optimization of structure
→
>600 fold
activity improvement



S-217622
Ensitrelvir

- Noncovalent oral SARS-CoV-2 3CL Protease Inhibitor
- SARS-CoV-2 3CLpro IC₅₀: 0.013 μM
- Favorable DMPK profile
 - low total clearance
CL_{tot} = 0.29 mL/min/kg (for monkey), 0.17 mL/min/kg (for dog)
 - long elimination half times: 10.0 h (for monkey), 29.5 h (for dog)

Tachibana, Y. et al. *J. Med. Chem.* **2022**, 26, 648.

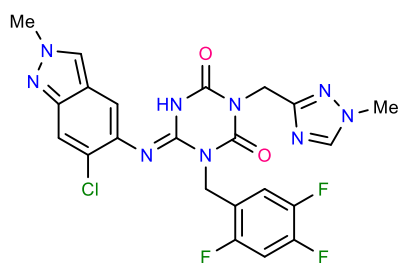
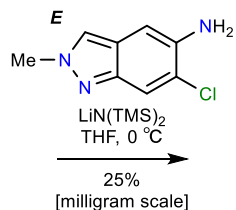
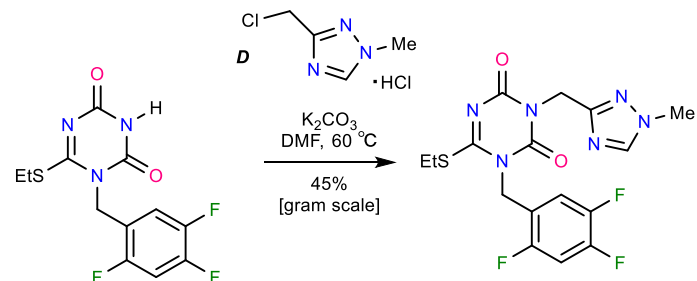
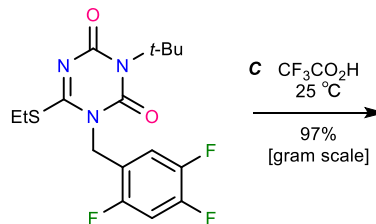
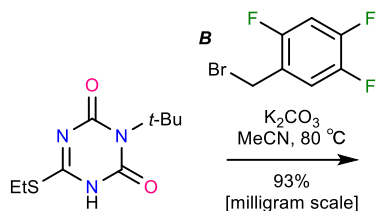
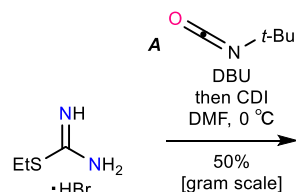
<https://pubs.acs.org/doi/10.1021/acs.jmedchem.2c00117>

Kawajiri, T. et al. *ACS. Cent. Sci.* **2023**, 9, 836.

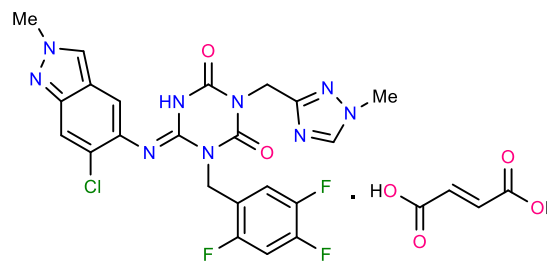
<https://pubs.acs.org/doi/10.1021/acscentsci.2c01203>



Medicinal Route



F
fumaric acid
EtOAc, 25 °C
→
95%
[gram scale]

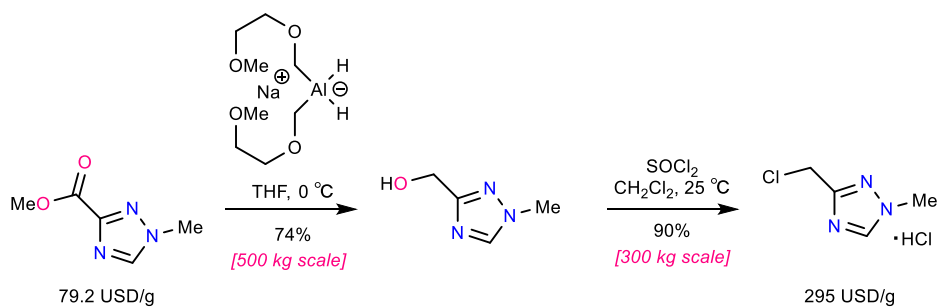


co-crystal of Ensitrelvir with fumaric acid
- excellent solubility and stability

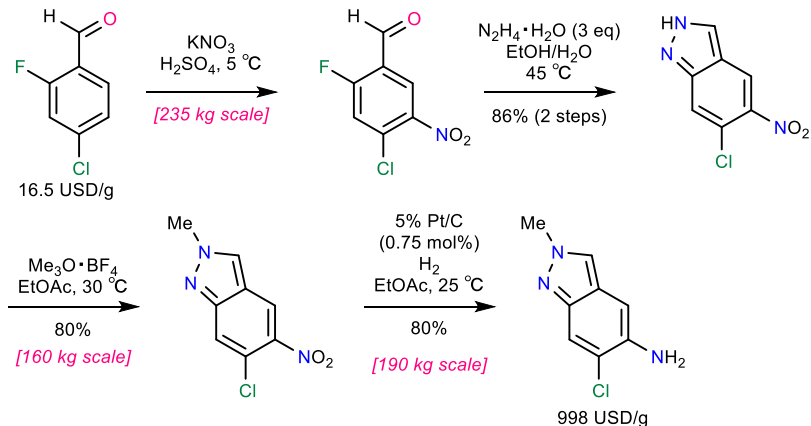
- 4.8% total yield (6 steps)
- two N-containing heteroaromatics are expensive
- rotavap of TFA (solvent amount, step C)
- generation of thiol derivatives (step E)
- silica gel column chromatography (step B, D, and E)

Optimization of fragment syntheses

1,2,4-triazole motif for step D

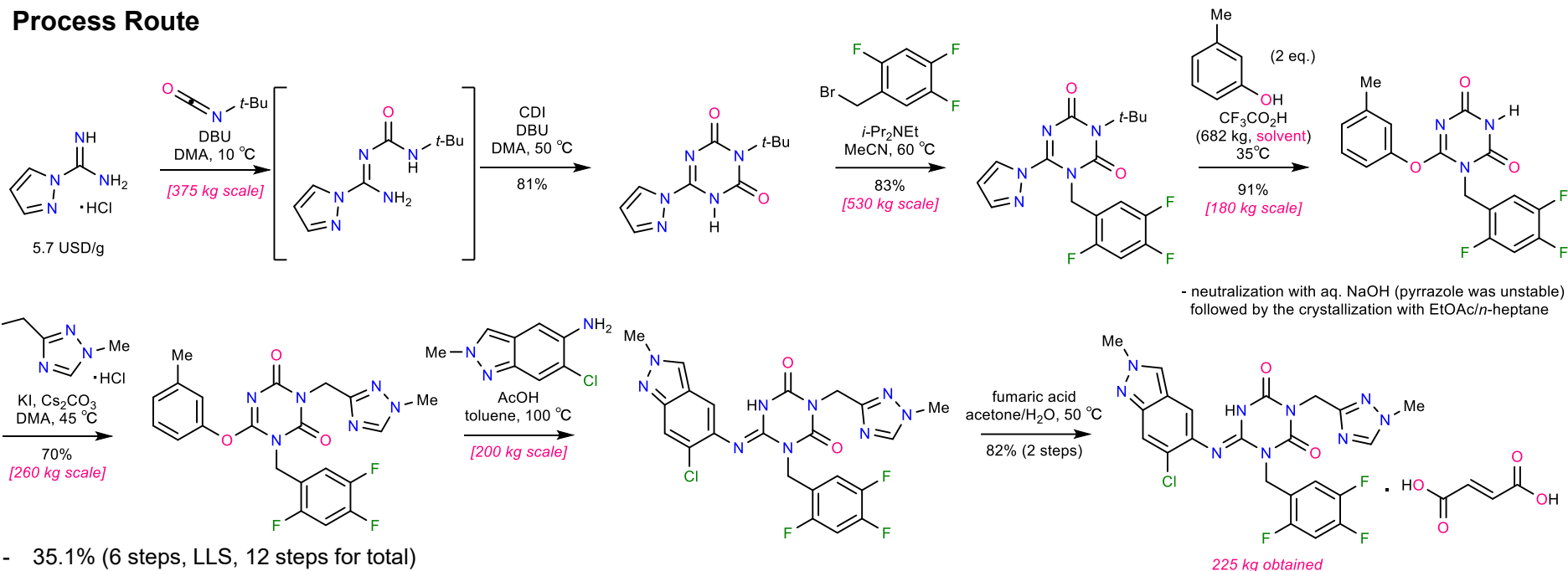


indazole motif for step E



- robust and scalable heterocycle fragment syntheses

Process Route



- neutralization with aq. NaOH (pyrazole was unstable) followed by the crystallization with EtOAc/*n*-heptane

- 35.1% (6 steps, LLS, 12 steps for total)
- strategic use of *m*-cresolyl moiety (↑ stability, good leaving group for final substitution)
- direct crystallization (9/12 steps)