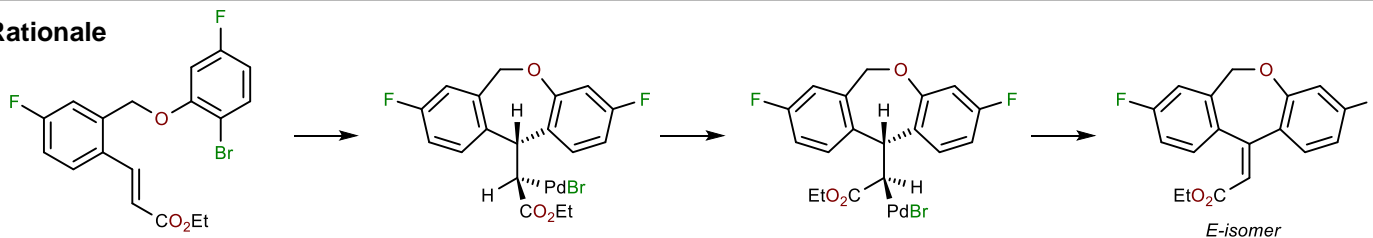




## Stereochemical Rationale



## Pilot Plant Second Generation Synthesis

