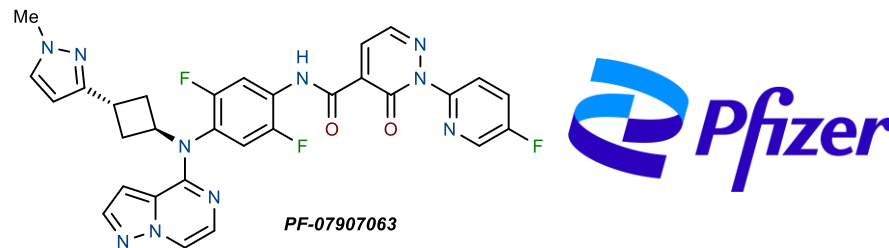
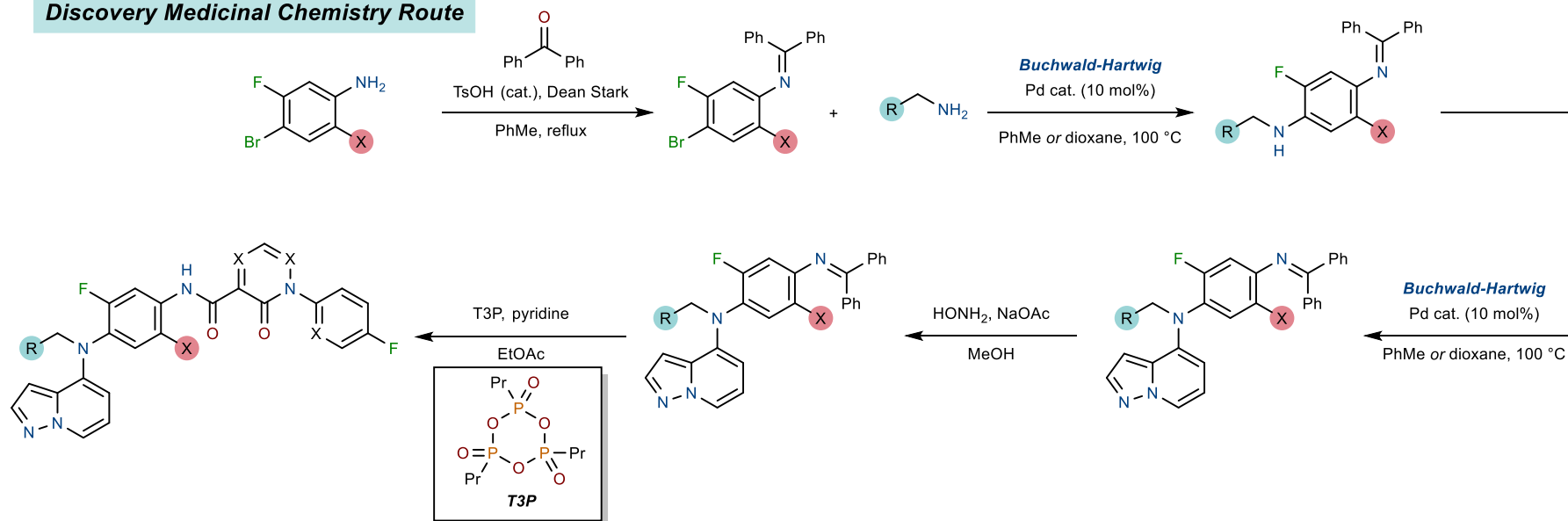


## Background

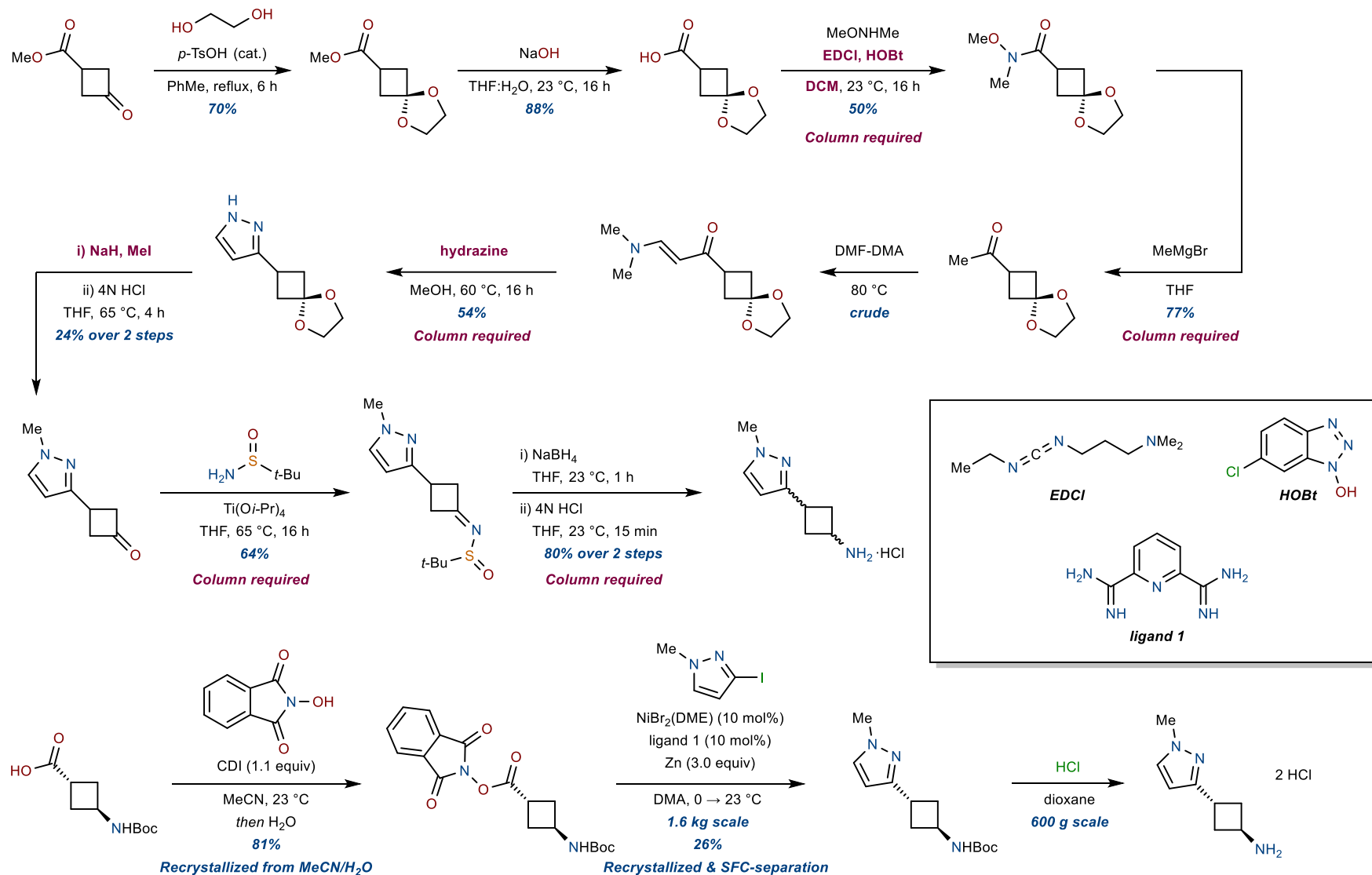
- Mesenchymal-epithelial transition factor (cMET) – receptor tyrosine kinase important for embryogenesis, tissue regeneration, wound healing, etc.
- Aberrant activation of cMET leads to cancers
- Current therapeutics suffer from off-target toxicity and resistance mutations (e.g. crizotinib, cabozantinib, glesatinib, and savolitinib)
- PF-07907063 – a brain penetrant cMET inhibitor that addresses active site mutations & spared cardio-/ocular toxic off-targets

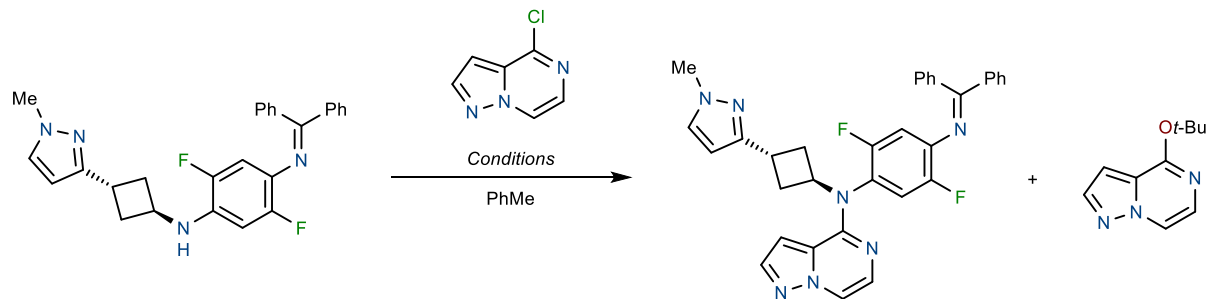


## Discovery Medicinal Chemistry Route



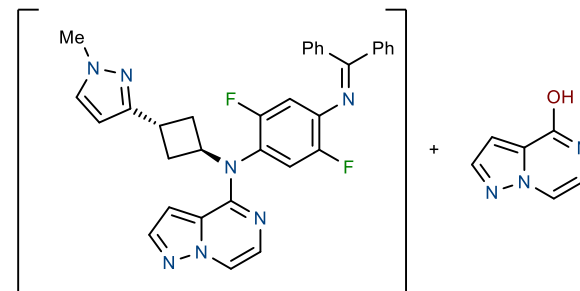
**Synthesis of Cyclobutylamine**



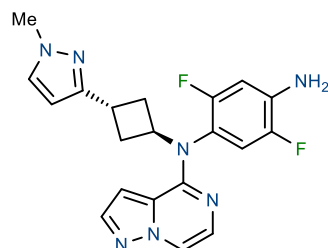


N-Ac cysteine (aq)  
50 °C

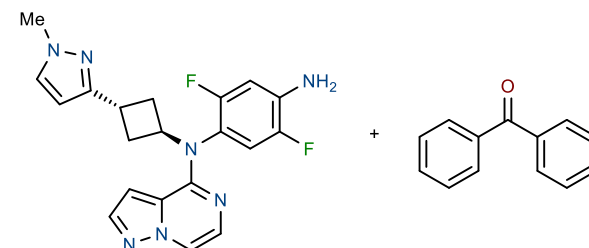
| Entry | amine (equiv) | NaOt-Bu (equiv) | XPhos Pd G2 (mol%) | Temperature (°C) | Yield |
|-------|---------------|-----------------|--------------------|------------------|-------|
| 1     | 2.0           | 3.0             | 10                 | 100              | > 95  |
| 2     | 1.5           | 3.0             | 10                 | 100              | 90    |
| 3     | 1.5           | 2.0             | 10                 | 100              | 87    |
| 4     | 1.25          | 1.5             | 10                 | 100              | 80    |
| 5     | 1.5           | 3.0             | 10                 | 70               | > 95  |
| 6     | 1.3           | 2.0             | 10                 | 70               | > 95  |
| 7     | 1.3           | 1.3             | 1.25               | 50               | > 95  |



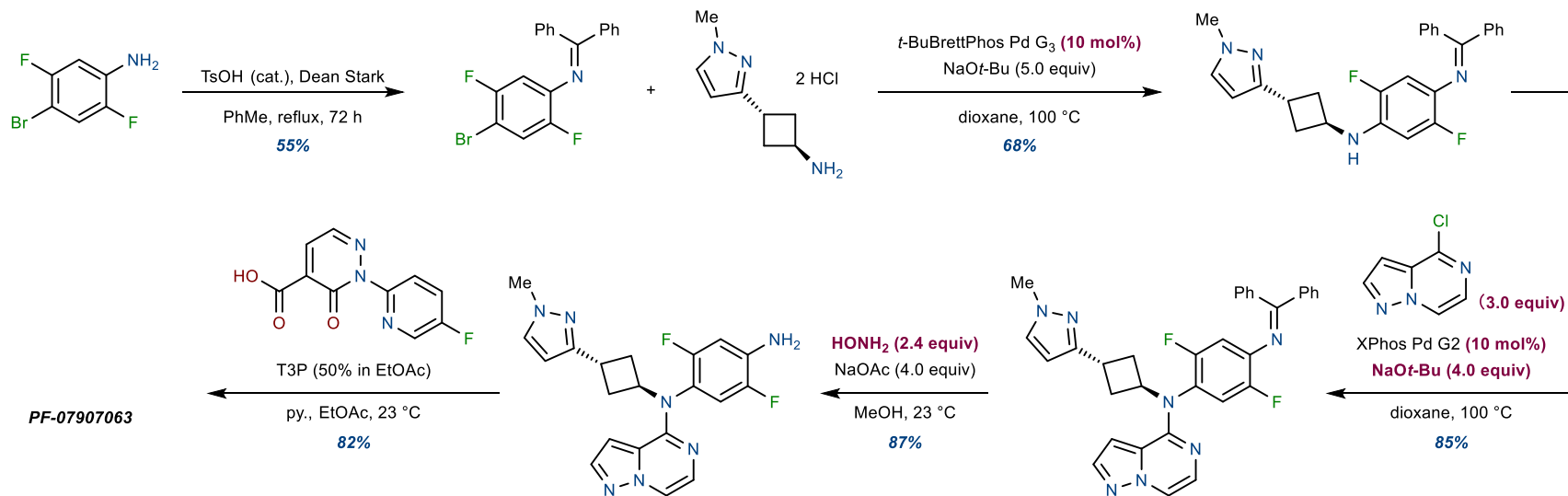
i) discard aqueous  
ii) 2M aq. H<sub>2</sub>SO<sub>4</sub>



i) discard organic  
ii) recharge fresh toluene  
iii) aq NaOH (pH > 10)  
iv) discard aqueous  
v) concentrate and seed  
**73-85% over 2 steps**  
**< 100 ppm Pd**



Medicinal Chemistry Route



Process Route

